

Work Order ID 67467

Tuesday, March 22, 2011 9:30:33 AM

Page 1

Item ID: D206-559-013

Accept

Revision ID:

Item Name: Bearpaw

Start Date: 3/21/2011 Start Qty: 4.00

Required Date: 3/21/2011 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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DSI 9527	rev A
----------	-------

IIN-D206-559	rev K
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100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-559-013 CHG006

8/16/12

HJ for BG 11-3-22

160

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

11/3/22 (4x) SL

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Page 2

Item ID: D206-559-013

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearpaw

Start Date: 3/21/2011 Start Qty: 4.00

Cust Item ID:

Required Date: 3/21/2011 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

180

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-559-013 Location: 12

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control



S vltz

84

Rearb

11/3/12

40

11/3/23

mf
11-03-22

Picklist Print

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Page 1

Work Order ID: 67467

Parent Item: D206-559-013

Parent Item Name: Bearpaw



Start Date: 3/21/2011

Required Date: 3/21/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:J 104.02.17 Blank size changed I KJ/JLM
 IPP Rev:K 07-01-02 Was K10008 JLM
 IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC
 IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified
 By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A		Purchased	No			160	Each	526.0000	12	48			



Bolt

Location

Loc Qty

Loc Code

357

4

116786

4

ST359

522

116419

222

116704

300

AN4-20A



Bolt

Purchased

No

160

Each

389.0000

12

48

Location

Loc Qty

Loc Code

ST359

389

104016

13

115936

176

116419

200

Picklist Print

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Work Order ID: 67467

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 3/21/2011

Required Date: 3/21/2011

Start Qty: 4.00

Required Qty: 4.00

AN960JD416 NAS1149D0463J Purchased No

160 Each

30.0000

24 96



Washer

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

D2182B

Manufactured No

160

f

422.3681

2.5



Rubber Cushion

Location

Loc Qty

Loc Code

ST410

422.36811

63413

72.36811

66063

350

(D2182B050) cut qty (6) at 5.00" as per dwg ***per kit***

D2274

Manufactured No

160

Each

300.0000

12 48



Radius Block

Location

Loc Qty

Loc Code

ST010

300

61361

1

63990

6

65757

250

66123

43

D2432

Manufactured No

160

Each

1.0000

2 8



206 (24") Bearpaw

Location

Loc Qty

Loc Code

ST495

1

65302

1

Tuesday, March 22, 2011 9:30:30 AM

Shop Packet Print

Picklist Print

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Work Order ID: 67467

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 3/21/2011

Required Date: 3/21/2011

Start Qty: 4.00

Required Qty: 4.00

D2438
Clamp

Manufactured No

160

Each

77.0000

6 24
11/3/22 S

Location

Loc Qty

Loc Code

ST456

77

66064

70

66128

7

24

D2529
Washer

Manufactured No

160

Each

790.0000

12 48
11/3/22 S

Location

Loc Qty

Loc Code

ST016

790

64127

290

66953

500

48

D2732
Rubber Extrusion

Manufactured No

160

f

471.6373

2.5 10
11/3/22 S (40)

Location

Loc Qty

Loc Code

ST410

471.637279

56516

8.887279

64283

462.75

✓

(D2732-050) cut qty (6) at 5.00" as per dwg ***per kit***

Picklist Print

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Page 4

Work Order ID: 67467

Parent Item: D206-559-013

Parent Item Name: Bearpaw



Start Date: 3/21/2011

Required Date: 3/21/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

160

Each

3,903.000

12

48



Nut

Location

Loc Qty

Loc Code

ST300

3903

1123143

2

115589

10

115621

20

116188

1871

116823

2000

48

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Shop Packet Print


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

REFERENCE ONLY

5.0 PARTS LIST (D206-559 REV. K) 32.7 PARTS LIST (ICA-D205-559 REV. 2)

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X	1						D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						2	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT (WAS AN4-15A)
						4	AN4C13A	BOLT
						8	AN4C15A	BOLT
						8	AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER (OR NAS1149D0463J)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
				8	12		NAS1149D0463J	WASHER (OR AN960JD416)
2		2					QS200M44S	CLAMP

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)
DATE: 10.06.30
CERT. NO.: SH92-17
ISSUE NO.: 7

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9527	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BOLT CHANGE	NTS
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